

GlobalDur GN107 Epoxy Flexible



PERFORMANCE IN COATINGS

TECHNICAL DATA SHEET

Epoxy Flexible Resin Solvent Free

PRODUCT DESCRIPTION	◆ GlobalDur GN107EF is an excellent epoxy flexible resin solvent free for Glass Reinforced Epoxy over steel or concrete after the appropriate primer has been applied. ◆ GlobalDur GN107EF	
PERFORMANCES	<ul style="list-style-type: none">• Excellent flexibility;• Solvent free;• Excellent wet ability to substrate and between coats;• Excellente durability.	
RECOMMENDED USE	INTERMEDIATE/FINISH OVER STEEL PROTECTIVE: Pipes, tank storage bottom and roofs. PRIMER/INTERMEDIATE/FINISH OVER CONCRETE For GRF on concrete tank reservoir for repair and reinforcement.	
APPROVALS		
COMPONENT A	COMPONENT B	COLOURS
GN107EF	H107EF	Clear.
Physical Properties		
GLOSS	Glossy.	
SOLIDS BY VOLUME	100 % (theoretical).	
VOC*	Max. 50g/Lt.	
FLASH POINT	> 121°C (> 250°F) Setaflash.	
PERFORMANCE		
Application		
SURFACE PREPARATION	Painting Direct to Substrate: GlobalDur GN107EF, is suitable for concrete surfaces prepared accordingly with NACE N°6/SSPC-SP13 using: Mechanical Surface Preparation Methods. Chemical Surface Preparation Flame Cleaning and Blasting Coated surfaces: be sure of the old coating conditions (no coating defects and corrosion- in "sound conditions") and the compatibility with the GlobalDur GN107EF. The surface should be evaluated and treated accordingly with ISO8504. All the surfaces have to be clean, dry and without contamination. Please contact GlobalNavy office in case of any doubt or for further information.	
APPLICATION METHOD	SPRAY: Use air less spray but be aware of the product short pot life. Use na equipment with a	
ISSUED	Edition 03 / Mod.10 - 21/05/2018	

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compressing 63:1 ratio, na inlet 5,0 bar pressure, allowing a 280-340 bar outlet pressure. A 0,017" or 0,025" tip is recommended. Conventional spray equipment only on special application conditions- contact GlobalNavy for more information. CONVENTIONAL METHODS: Brush and roller are suitable for "stripe-coat" and small areas, care should be taken in order to achieve the dft specified. When applying on enclosed areas ensure a good ventilation.

APPLICATION CONDITIONS	The substrate temperature shall be between 10°-+50°C. The ambient temperature shall be >10°C .
APPLICATION DATA	GlobalDur GN107 Epoxy Flexible is a two pack product, so the base and hardener must be mixed on the right ratio. First, mix well component A during 2 minutes. After that, add all the hardener and stir very well until it get homogeneous. Only if necessary, for an application optimization adjustment, the product can be diluted until 5 % (v/v) with GN001TH. Mix completely both quantities of component A and B packs.
MIX RATIO	4 / 1 (by Weight) 3,2 / 1 (by Volume)
HARDENER	H107EF
POT LIFE	15 minutes (23°C/73°F).
THINNER	NA
SOLVENT / CLEANER	GN003TH
DRY TIME	Surface dry: 8 hours at 23°C (73°F). Dry to recoat: Min: 16 hours at 23°C (73°F). Max: 7 days at 23°C (73°F).
THEORETICAL COVERAGE	Mainly depends of the laminate/fibber-glass type and number of layers.
TYPICAL PAINT SYSTEM	• GlobalDur GN101EP 1x 150µm (dft) • GlobalDur GN107EF 2 x 200µm (dft) • GlobalDur GN107EF 1 x Sealing 200µm (dft). Thickness depends on steel conditions. This is a system for fuel tank storage steel bottom. Please contact GlobalNavy for other applications.
STORAGE	4 years (storage on the original tightly closed containers in a dry, cool, well ventilated space, at temperatures between 5°C - 40°C).
PACKING	Two pack product, available in packs (A+B) 5 Kg and 20 Kg.
FURTHER INFORMATION	The conventional air spray is only possible with a much higher dilution ratio, so it only should be used on special applications - Please contact your Globalnavy office.
HEALTH SAFETY	Please take the necessary measures in order to accomplish the national laws and regulations regarding the environmental, health and safety at work. Please observe the safety information displayed on the container. Please refer to the Safety Data Sheet for detailed information on the health, safety hazards and precautions for the use of this product.

The information on this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. This is not a specification and all information is given in good faith. Every values presented as Theoretical were calculated from the product formula, so can have deviation from laboratory measurements using standard methods that may be not applicable. However, since the product can be used under conditions beyond our control, the manner of use is the sole responsibility of the user. The product is intended for professional use only. Manufacturer does not assume any liability in connection with the use of the product relative to coverage, performance or injury. This Technical Data Sheet content can be changed without notice.

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